Clutch Brake
Installation Instructions
(web only posting 7-14)

INITIALLY: Insure the transmission is in gear, the clutch is correctly adjusted (1/2” gap between the release bearing housing and clutch brake) and make sure the clutch linkage allows the release bearing to contact the clutch brake.

STEP 1: Open the clutch brake as wide as possible.

STEP 2: Install the plastic button side toward the transmission cap.

STEP 3: Place the clutch brake over the input shaft and insert the drive tang closest to the expansion pin into the shaft spline groove.

STEP 3 (cont’d): Rotate the other half of the clutch brake around the shaft so that it snaps into position.

STEP 4: To automatically set the pin, after snapping the clutch brake together, fully depress the clutch pedal to press the pin into position.

Note: Clutch must be properly adjusted before starting STEP 4. If not adjusted, lock pin may not be fully seated.

STEP 5: Visually verify the plastic button is seated flush with the friction material on the clutch brake. If not, repeat STEP 4.

– Warning –
Incorrect clutch adjustment will prevent the roll pin from being fully seated and will cause the assembly to come apart during operation. For clutch adjustment procedures, refer to Haldex Service Manuals.

Clutch Brake Removal Instructions: Remove the transmission inspection cover. Insert a screwdriver into the slot by the roll pin and separate.