Proper Installation & Adjustment of Angle Spring Clutches

**Step 1: Install Clutch on Flywheel and Remove Shipping Blocks (A)**

- **Check Dimension “A”, if less than 3/8”...**
  - Pot style flywheel improperly machined
  - Center plate incorrect thickness
  - Missing disc
  - Clutch cover incorrectly set up from factory

- **Check Dimension “A”, if greater than 5/8”...**
  - Pot style flywheel improperly machined
  - Center plate binding
  - Center plate incorrect thickness
  - Binding or incorrectly installed disc
  - Incorrect diameter disc hub for flywheel
  - Clutch cover incorrectly set up from factory

If dimension “A” is within limits; go to step 2, if not; remove clutch & make corrections

**Step 2: Install Transmission Adjust Clutch Cover & Linkage**

- **Dimension “B”**
  - Adjust clutch cover adjustment ring to obtain between 1/2” - 9/16”

- **Dimension “C”**
  - Adjust linkage to obtain between 1/16” - 1/8”

If dimensions “B” and “C” are within limits; the clutch has been properly adjusted. If clutch fails to operate correctly, remove and check for conditions listed above in step 1.