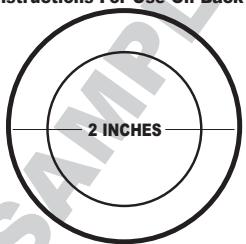


Oil Test Card Procedure For Air Compressors

The following test is intended to differentiate between air compressors which are passing normal amounts of oil and those which are passing excessive amounts. This test must be performed **before** the compressor is removed from the vehicle. If the compressor is still covered by the manufacturer's warranty, the oil test card should be returned with the compressor as documentation of the oil passing problem observed.

1. Drain the air system.
2. Remove the intake and exhaust lines from the air compressor.
3. Run the engine at high RPM for five minutes to bring the compressor up to operating temperature.
4. Reduce the engine speed to 1800 RPM and maintain that speed (low RPM engines should be run at rated RPM).
5. Hold the oil test card one inch from the air compressor exhaust port for one minute (the engine should be running at 1800 RPM during this minute).
6. Remove the oil test card and compare it to the following:
 - A. No oil spot - **The air compressor is functioning properly.**
 - B. Oil spot is less than two inches in diameter and/or a light spatter occurred - **The air compressor is passing oil at an acceptable level.**
 - C. Oil spot is larger than two inches in diameter - **The air compressor and air dryer (if vehicle is so equipped) should be serviced.** If the compressor is under warranty, return the oil test card with the compressor. Be sure to record vehicle number and mileage information

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| <p>DATE: _____</p> <p>MILES or HOURS: _____ (circle one)</p> <p>HALDEX BRAKE SYSTEMS OIL TEST CARD FOR AIR COMPRESSORS (Instructions For Use On Back Side)</p>  <p>FLEET NAME: _____</p> <p>VEHICLE #: _____</p> <p>COMPRESSOR PART - SERIAL NUMBER: _____</p> <p><small>Rev. 9/00 15M ART L90236</small></p> |
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Contact your Customer Service Representative to order Oil Test Cards (L90236).

For further technical assistance on the air compressor or any other Haldex Product, call 1-800-643-2374.

Haldex

Midland

Grey-Rock

www.hbsna.com

Rev. 6/01 5M ART L55011

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