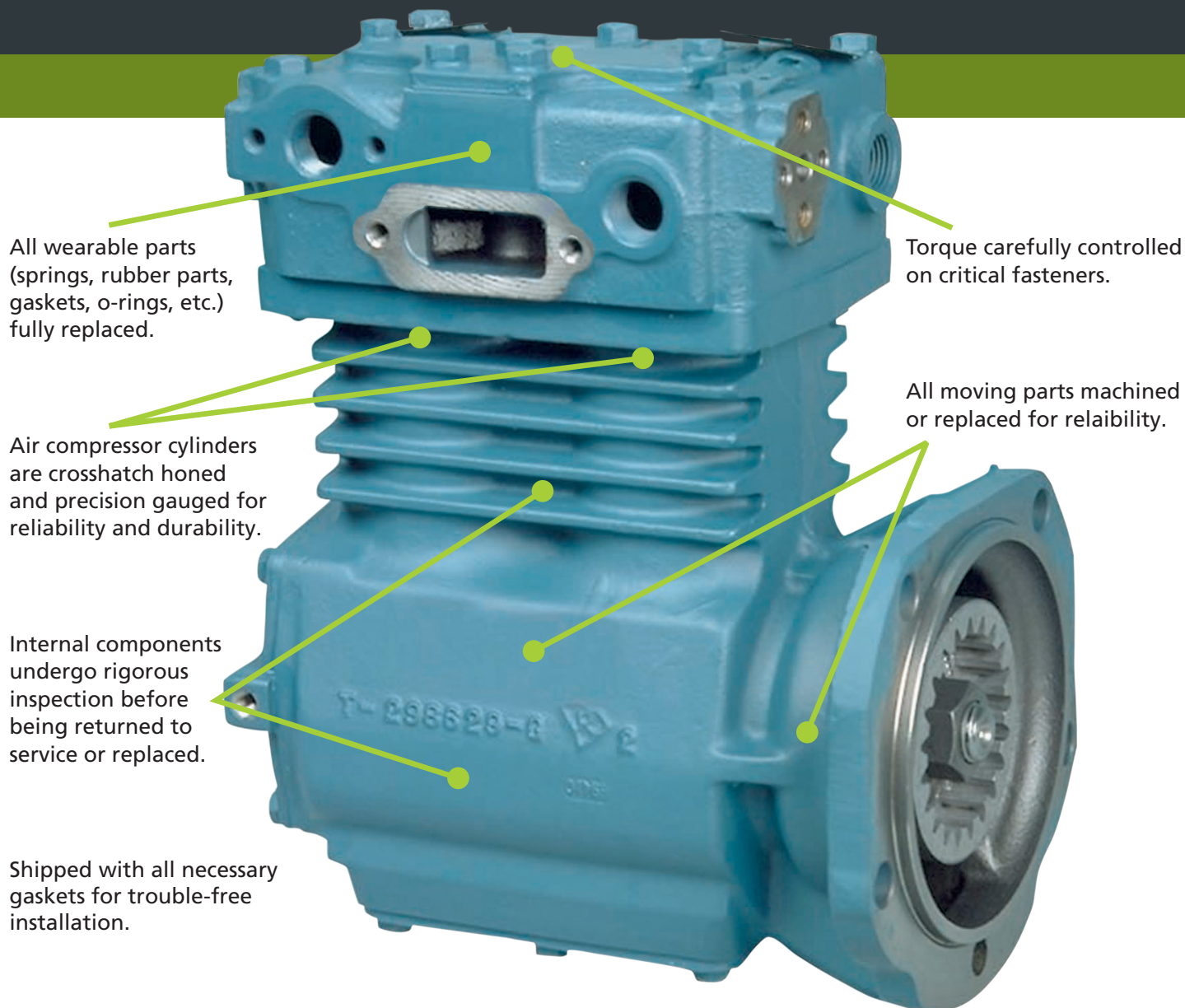


Remanufactured Air Compressors

- Remanufactured to OEM specs or better under strict quality standards
- Tested prior to shipping to ensure consistent quality and "like-new" performance
- Complete line of original manufacturers:
 - Haldex/Midland™
 - Cummins/Holset
 - Bendix®/Knorr
 - WABCO
- Backed by Haldex one-year/100,000-mile warranty protection



Like-Nu™

Visit haldex.com to learn more about the Like-Nu line of remanufactured products

Do's and Don'ts of Air Compressor Installation:

General Information

To avoid problems when installing your air compressor, follow the simple, step-by-step instructions below. Always block the vehicle wheels before working on any part of an air brake system. Completely drain the vehicle's air brake system and leave all reservoir drain fittings open during installation.

Warning

For your protection, close hood when revving engine. For air compressor application questions please call the Haldex Technical Service Department at: 1-800-643-2374.

Installation Instructions

1. Clean or replace any plugged, corroded or damaged coolant lines or fittings.

Eliminate any sharp bends to prevent excessive line restriction and to insure the required flow.
2. Check the oil feed line for contamination or kinks.

The oil feed line should come from a point after the oil filter and must be at least 10 psi oil pressure at engine idle.
3. Check for contamination or restrictions at the oil drain line.

The line should have no bends less than a 2-inch radius, be free of traps, have a continuous downward flow and enter the engine above the engine oil level. The air compressor drain should not be connected to any other oil drains as this could restrict the flow of oil out of the air compressor.
4. With an internally drained air compressor model, check the mating oil drain hole in the engine flange for contamination or restrictions.
5. Clean the mounting surface.

Use the gasket provided with the replacement air compressor. Use gasket sealant sparingly. Care should be taken so no part of the gasket or sealant plugs the oil entry or oil drain.
6. Inspect drive gear or pulley for wear or damage.

Replace if necessary. Install air compressor and check for proper alignment.
7. Clean or replace the air discharge line, if it shows evidence of carbon deposits.

The air discharge line should have no bends smaller than a 2-inch radius, be free of traps and have a continuous downward flow towards the air dryer or air reservoir.
8. The air compressor should never be used without an inlet filter.

Always check the airfilter and/or the air inlet line from the engine air filter to make sure there is no contamination or restrictions.
9. When mounting the governor, always inspect the reservoir line to the governor for contamination and/or kinks.
 - a. CAUTION: the exhaust port of the governor must always be open to atmosphere.
 - b. Check the governor supply line for contamination and/or kinks.
10. Start the engine and inspect installation for air pressure, coolant and oil leakage.

Listen for any noise which may indicate loose mounting or poor gear alignment.

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